

Date: Tuesday, 19/08/2008 4:04:03 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: WASHER		
Job Number	: 41431			Part Number	: D2529		
Estimate Number	: 10156			Drawing Number	: D2529 REV E		
P.O. Number	:			Project Number	: N/A		
This Issue	: 19/08/2008 S.O. No. :			Drawing Revision	: E		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : PURCHASED PARTS			Due Date	: 30/09/2008 Qty: 500 Um: Each		
Previous Run	: 38188						
Written By	:						
Checked & Approved By	: <u>JUD 08.8.19</u>						
Comment	: Est: C 01.09.18 Added purchasing info CB est D 07.07.06 rev E dwg EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
<p>Comment: PURCHASING Issue P/O: <u>6999</u> <u>C208/08/21</u> Possible Supplier: Acklands, P/N: PFS FW14S1 <u>500</u></p>		
2.0	D2529P	Washer
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 500.0000 Each(s) WASHER</p>		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached <u>208/08/22</u> <u>500</u></p>		
4.0	QC6	DIMENSIONAL CHECK
<p>Comment: DIMENSIONAL CHECK <u>208/08/25</u> <u>500</u> wafer</p>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>36</u> <u>208/08/25</u> <u>500</u></p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 08.08.25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

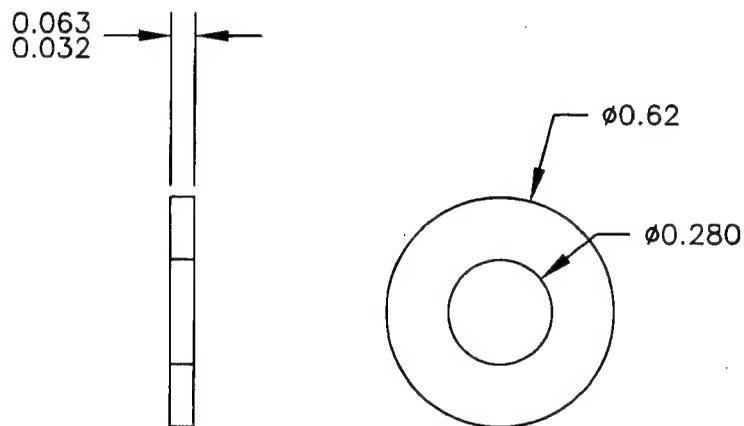
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>P4</i>	DRAWN BY <i>P4</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>ttt</i>	APPROVED <i>ttt</i>	DRAWING NO. D2529	REV. E	SHEET 1 OF 1
DATE 07.04.17		TITLE WASHER	SCALE 2:1	
A	95.12.22	NEW ISSUE		
B	96:08:28	ADD SS		
C	97:03:24	RE-DESIGN, CHANGE MATERIAL SPEC.		
D	97.10.14	CHANGE THICKNESS (TSR A144)		
E	07.04.17	UPDATE DRAWING NOTES		

RELEASED
07.06.28 *ttt***D2529 WASHER**

- 1) MATERIAL: AISI 303 OR AISI 304/316 STAINLESS STEEL
(REF DART MATERIAL SPEC M303R OR M304R)
- 2) POSSIBLE SUPPLIER: ACKLANDS, P/N: PFS FW14S1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

SHOP COPY
RETURN TO
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WITHOUT NOTICE
WORK ORDER
NO. *4143*

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